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Synthesis of eight-membered iminocyclitols from p-glucose

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1. Introduction

Iminocyclitol is a class of modified sugars in which ring oxygen atom is replaced with the nitrogen. These compounds, also known as iminosugars, are promising glycosidase inhibitors and have therefore become therapeutically useful in the treatment of dis-eases such as cancer,^{[1](#page-4-0)} diabetes^{[2](#page-4-0)} and viral infections including AIDS.^{[3](#page-4-0)} Amongst, monocyclic iminosugars the five-, six- and sevenmembered iminosugars have witnessed spectacular development in the past three decades. However, no report is available on the natural occurrence of eight-membered iminosugars-commonly known as polyhydroxylated azocanes, and till date only two reports are available on their synthesis. In 2004, Martin and coworkers first reported the synthesis and biological evaluation of **1a** (Fig. 1)^{[4](#page-4-0)} and later on Chang and co-workers (in 2007) described the synthesis of another analogue of an eight-membered imino-sugar 1b.^{[5](#page-4-0)} While working in the area of mono- and bi-cyclic iminosugars, 6 we exploited the Baylis–Hillman reaction with D-glucose derived 3-O-benzyl-a-D-xylo-pentodialdose, followed by the conjugate addition of benzyl amine and reductive aminocyclization, in the synthesis of new analogues of eightmembered iminocyclitols 1c/1d. Our results in this direction are presented herein.

ABSTRACT

The Baylis-Hillman reaction of 3-O-benzyl-a-D-xylo-pentodialdo-1,4-furanose 2 afforded a diastereomeric mixture of L -ido- and D -gluco-configurated α -methylene- β -hydroxy esters 3a and 3b, respectively, in 1:1 ratio. Conjugate addition of benzyl amine on 3a gave adduct 4a as a major product while, addition of benzyl amine to 3b gave only one diastereomer 4b. Reduction of ester functionality in 4a/4b, opening of 1,2-acetonide functionality followed by reductive amino-cyclization under hydrogenation condition afforded azocanes 1c/1d in good yield.

> N \overline{a} HO

> > 1a

ŌН

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N. \overline{a}

OH

1a 1b

Figure 1. Eight-membered iminosugars/azocanes.

2. Result and discussion

As shown in [Scheme 1,](#page-1-0) required 3-O-benzyl-a-D-xylo-pentodialdo-1,4-furanose 2 was prepared from p-glucose in 60% overall yield as reported earlier.^{[7](#page-4-0)} The Baylis-Hillman reaction of 2 with ethyl acrylate using DABCO as a base, in $1,4$ -dioxane/H₂O (1:1), afforded a diastereomeric mixture of α -methylene- β -hydroxy esters 3a and 3b in the ratio 1:1 as evident from the 1 H NMR spectrum of the crude product, in 85% yield. An appreciable difference in the R_f value allowed us to separate a diastereomeric mixture 3 by column chromatography. Assignment of absolute configuration at the newly generated C-5 stereocentre in 3a and 3b was made on the basis of coupling constant information between the H-4 and H-5 protons and comparing the 1 H NMR data with analogous products

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obtained by us^{[8](#page-4-0)} in the Baylis-Hillman reaction of 3-O-allyl- α -Dxylo-pentodialdo-1,4-furanose. 9 In case of 3a, the observed small coupling constant value (3.3 Hz) between the H-4 and H-5 indicated the L-ido-configuration with 5S absolute configuration and in case of 3b, the observed large coupling constant (7.5 Hz) is in agreement with the p-gluco-configuration with 5R absolute configuration. This assignment was confirmed by the X-ray crystallographic data of the compound obtained in the next step.

Scheme 1. Reagents and conditions: (a) Ref. [7](#page-4-0); (b) DABCO, ethyl acrylate, 1,4-dioxane/ H₂O (1:1), rt, 48 h; (c) BnNH₂, rt, 6 h.

In subsequent step, conjugate addition of benzyl amine to L-idoconfigurated α -methylene- β -hydroxy ester **3a** gave an inseparable mixture of C-6 epimeric products in the ratio 4:1 (Scheme 1) as evident from the ¹H NMR of crude product. Our attempts to separate a mixture by flash/column chromatography were unsuccessful, however keeping the hexane solution of C6-epimeric mixture at $0 °C$ for 24 h afforded major isomer $4a$ as a colourless crystalline solid in 70% yield.^{[10](#page-4-0)} Single crystal X-ray analysis¹¹ of **4a** (Fig. 2) firmly established the absolute configurations as 5S and 6R and confirmed our earlier assignment in the Baylis–Hillman products **3a** and **3b** with *L*-ido- and *D-gluco-configuration*, respectively.

Analogously, conjugate addition of benzyl amine to p-glucoconfigurated α -methylene- β -hydroxy ester 3b afforded a single diastereomer 4b as thick oil in 88% yield. The stereo chemical assignment at the newly generated C-6 stereocentre in 4b was made by correlation study. Thus, reaction of 4b with phosgene in toluene at 0° C afforded a six-membered cyclic carbamate $4c$ (Scheme 2) wherein, the coupling constant information between the H-5 and H-6 protons is diagnostic in assigning the stereochemistry at C-6. We assume that $4c$ attains chair conformation $4c'$ in which the bulky sugar group (R^1) preferably adopts an equatorial position with axial orientation of the H-5. As evident from the ¹H NMR and decoupling experiments of 4c, the H-5 appeared as a doublet of doublet $(I_{4.5} = 8.7$ Hz and $J_{5.6} = 4.2$ Hz) and the H-6 appeared as an apparent quartet with $J_{5,6}$ = $J_{6,7}$ =4.2 Hz. The lower coupling constant between the H-5 and H-6 indicated their relative axial–equatorial relationship (axial orientation of the –COOEt group), with 6S absolute configuration. As carbamate $4c$ is obtained from $4b$, the same $6S$ absolute configuration was assigned in compound 4b.

Scheme 2. Reagents and conditions: (a) $COCl_2$, Et_3N , toluene, $0 °C$, 10 min, 86%.

2.1. Explanation for the observed stereoselectivity

It is interesting to note that the conjugate addition of benzyl amine to α -methylene- β -hydroxy esters **3a** and **3b** was found to be highly stereoselective affording *anti*-isomers **4a** and **4b**, respectively, as a major product. This fact could be rationalized as follows ([Scheme 3\)](#page-2-0). We assume that addition of benzyl amine to 3a and 3b in a conjugate fashion will lead to the corresponding ester enolates that exist in chair conformations A and B, due to intramolecular hydrogen bonding, with preferred equatorial orientation of bulky sugar group (R^1). Reversion of ester enolates A/B will give transition states A'/B' wherein an empty lone pair of electrons will adopt axial orientation due to the favourable overlap of the lone pair of electrons with the carbonyl group.^{[12](#page-4-0)} Subsequently, the axially oriented electron lone pair in A'/B' will take up a proton (thus orienting the benzyl amine group equatorially) to give 4a/4b. The sigma electrons of the axial hydrogen bond are favourably located for overlap with the π -electrons of the carbonyl functionality as shown in [Scheme 3](#page-2-0). The equatorial orientation of the bulky benzyl amine group further stabilizes the structure 4.

Targeting the synthesis of azocanes, compound 4a was reacted with LAH and the diol thus obtained was directly subjected to selective –NCbz protection, using benzyl chloroformate, to give 5a ([Scheme 4\)](#page-2-0). In the final steps, hydrolysis of 1,2-acetonide functionality in 5a using TFA/water (3:2) gave a mixture of hemiacetal that on hydrogenation using 10% Pd/C in MeOH/HCl (9:1) afforded azocane 1c as a hydrochloride salt. Similarly, reduction of ester functionality in compound 4b with LAH gave 5b in 67% yield that on 1,2-acetonide cleavage (TFA/water) and hydrogenation (10% Pd/C in MeOH/HCl) afforded azocane 1d as a hydrochloride salt. All the compounds were characterized by spectral and analytical techniques and the data was found to be in agreement with the structures.

In the $1H$ NMR spectrum of 1c, the most deshielded doublet at δ 5.10 (J_{1.2}=4.2 Hz) and a broad singlet at δ 4.8 (W_H=1.5 Hz), in-Figure 2. ORTEP diagram of 4a. tegrating in the ratio 1:1.5 were assigned to the C-1 protons of two

Scheme 3. Plausible mechanism for observed stereoselectivity.

Scheme 4. Reaction conditions: (a) LAH, THF, 0° C to rt, 2 h.; (b) CbzCl, NaHCO₃, MeOH/H2O (4:1), rt, 12 h.; (c) (i) TFA/H2O, 0 $^{\circ}$ C to rt, 2 h.; (ii) H2, Pd/C, MeOH, one drop concd HCl, 80 psi, 12 h.

anomers. The small coupling constant between the H-1 and H-2 in both the anomers indicated the equatorial orientation of the H-2, and based on this analogy two chair–boat conformations I and II, with most substituents adopting quasi-equatorial orientation, were assumed for 1c (Fig. 3). In conformation I (α -anomer), the drieding model showed dihedral angle of \sim 90 $^{\circ}$ between the axially oriented H-1 and the equatorial H-2 accounting for a broad singlet (very small coupling) while; in conformation \mathbf{II} (β -anomer) the dihedral angle of \sim 30 $^{\circ}$ between both the equatorially oriented H-1 and H-2 explains the coupling constant of 4.2 Hz. Thus, azocane $1c$ exists in D₂O solution as a mixture of α - and β -anomers **I** and **II**, respectively, in the ratio 1:1.5. Similarly, the ${}^{1}H$ NMR spectra of **1d** showed two most deshielded doublets—one at δ 5.18 (J_{1,2}=3.9 Hz) and other at δ 4.58 $(I₁₂=7.8 Hz)$, integrating in the ratio 1:2 for two different anomeric protons. We assumed two chair–boat conformations III and IV (with most quasi-equatorial substituents) for **1d**. A doublet at δ 5.18 (for H-1) with small coupling constant (3.9 Hz) between the H-1 and H-2 protons accounts for their equatorial and axial relationship in consistence with conformation III for α -anomer. While a doublet at δ 4.58 with the large coupling constant (7.8 Hz) indicated the axial–axial orientation for both the H-1 and H-2 accounting conformation IV for the β -anomer. Thus, 1d exists in D₂O solution as a mixture of α - and β anomers with conformations III and IV, respectively, in the ratio 1:2.

Figure 3. Conformations of 1c and 1d.

3. Conclusions

In summary, we have adroitly exploited the Baylis–Hillman reaction with 3-O-benzyl- α -D-xylo-pentodialdose 2 that afforded two α -methylene β -hydroxy esters **3a** and **3b**. The conjugate addition of benzyl amine to 3a and 3b was found to be highly stereoselective to give *anti*-adducts **4a** and **4b**, respectively, which were elaborated to the new eight-membered iminocyclitols 1c and 1d in overall yields of 19 and 20%, respectively, from easily available α -D-xylo-pentodialdose 2.

4. Experimental

4.1. General methods

Melting points were recorded with Thomas Hoover Capillary melting point apparatus and are uncorrected. IR spectra were recorded with Shimadzu FTIR-8400 as a thin film or in Nujol mull or using KBr pellets and are expressed in cm^{-1} . ¹H (300 MHz) and ¹³C (75/ 100 MHz) NMR spectra were recorded with Varian Mercury instrument using CDCl₃ or D_2O as the solvent. Chemical shifts were reported in δ unit (ppm) with reference to TMS as an internal standard and J values are given in hertz. Elemental analyses were carried out with Thermo-Electron Corporation CHNS analyzer Flash-EA 1112 at Department of Chemistry, University of Pune, Pune. Optical rotations were measured using Bellingham Stanley-ADP 220 digital polarimeter with sodium light (589.3 nm) at 25 \degree C. Thin layer chromatography was performed on pre-coated plates (0.25 mm, silica gel 60 $F₂₅₄$). Visualization was made by absorption of UV light or by thermal development after spraying with 3.5% solution of 2,4-dinitrophenylhydrazine in ethanol/ H_2SO_4 and with basic aqueous potassium permanganate solution. Column chromatography was carried out with silica gel (100–200 mesh). Reactions were carried out in ovendried glassware under dry N_2 atmosphere. Distilled hexane and EtOAc were used for column chromatography. After quenching of the reaction mixture with water, reaction workup involved washing of the combined organic layer with water, brine, drying over anhydrous $Na₂SO₄$ and evaporation of solvent at reduced pressure.

4.2. Ethyl-3-O-benzyl-6-deoxy-6-methylene-1,2-Oisopropylidene-b-L-ido-1,4-hepto-furanoate (3a) and ethyl-3- O-benzyl-6-deoxy-6-methylene-1,2-O-isopropylidene-a-Dgluco-1,4-hepto-furanoate (3b)

To a solution of sugar aldehyde 2 (1.40 g, 5.03 mmol) in 1,4-dioxane/H₂O (1:1, 50 mL) were added DABCO (0.56 g, 5.03 mmol) and ethyl acrylate (1.51 mL, 15.10 mmol) at 30 °C. Reaction mixture was stirred for 48 h and quenched by adding saturated NH₄Cl solution. The solution was extracted with ethyl acetate $(3\times20 \text{ mL})$ and ethyl acetate was evaporated to give crude product. Purification by column chromatography and elution first with 10% EtOAc/n-hexane gave 3b (0.80 g, 43%) as a thick liquid. Found: C, 63.60; H, 7.01.

 $C_{20}H_{26}O_7$ requires C, 63.48; H, 6.93; R_f (30% EtOAc/n-hexane) 0.6; $[\alpha]_D^{25}$ -10.5 (c 0.023, CHCl₃); IR (neat) 3200-3600 (br), 1713, 1630 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 1.31 (3H, s, CH₃), 1.31 (3H, t, J=7.2 Hz, OCH₂CH₃), 1.47 (3H, s, CH₃), 2.90-3.60 (1H, br s, exchangeable with D_2O), 4.10 (1H, d, J=3.3 Hz, H-3), 4.23 (2H, q, $J=7.2$ Hz, $-OCH₂CH₃$), 4.39 (1H, dd, J=7.5 and 3.3 Hz, H-4), 4.57 (1H, d, J = 11.4 Hz, $-OCH_2Ph$), 4.58 (1H, d, J = 3.6 Hz, H-2), 4.69 (1H, d, $J=11.4$ Hz, $-OCH₂Ph$), 4.77 (1H, d, J=7.5 Hz, H-5), 5.87 (1H, br s, C=C), 5.93 (1H, d, J=3.6 Hz, H-1), 6.33 (1H, br s, C=C), 7.20–7.40 (5H, m, Ar–H); 13 C NMR (75 MHz, CDCl₃) δ 14.2, 26.4, 26.8, 60.9, 69.7, 72.5, 80.1, 82.0, 82.4, 105.0, 111.7, 127.5, 127.7, 128.0, 128.4 (s), 137.0, 137.5, 139.1, 166.2. Further elution with 15% EtOAc/n-hexane afforded 3a (0.79 g, 42%) as a thick liquid. Found: C, 63.55; H, 7.10. $C_{20}H_{26}O_7$ requires C, 63.48; H, 6.93; R_f (30% EtOAc/n-hexane) 0.59; $[\alpha]_D^{25}$ -39.1 (c 0.006, CHCl₃); IR (neat) 3200-3600 (br), 1713, 1634 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 1.28 (3H, t, J=7.2 Hz, OCH₂CH₃), 1.32 (3H, s, CH₃), 1.46 (3H, s, CH₃), 3.40–3.90 (1H, br s, exchangeable with D_2O , 4.09 (1H, d, J=3.3 Hz, H-3), 4.18 (2H, q, J=7.2 Hz, OCH₂CH₃), 4.47 (1H, t, J=3.3 Hz, H-4), 4.51 (1H, d, $J=11.7$ Hz, $-OCH_2Ph$), 4.64 (1H, d, $J=3.9$ Hz, H-2), 4.73 (1H, d, J=11.7 Hz, $-OCH_2Ph$), 4.88 (1H, d, J=3.0 Hz, H-5), 6.00 (1H, d, J=3.9 Hz, H-1), 6.05 (1H, br s, C=C), 6.38 (1H, br s, C=C), 7.25–7.44 $(5H, m, Ar-H);$ ¹³C NMR (75 MHz, CDCl₃) δ 14.5, 26.8, 27.2, 61.1, 68.9, 72.5, 80.2, 82.5, 84.3, 105.2, 112.2, 127.8, 128.0 (s), 128.5, 128.9(s), 136.7, 138.7, 166.1.

4.3. Ethyl-3-O-benzyl-6-deoxy-6(R)-(N-benzylaminomethyl)- 1,2-O-isopropylidene-a-L-ido-1,4-hepto-furanoate (4a)

To compound 3a (0.7 g, 1.85 mmol) was added benzyl amine (0.3 mL, 2.77 mmol) and stirred for 6 h at rt. After completion of the reaction, the reaction mixture was directly adsorbed on silica and purified by column chromatography (20% EtOAc/n-hexane) to give 4a and $4a'$ as a mixture of solid and liquid (0.77 g, 86.5%). After keeping the mixture of **4a** and $4a'$ in hexane at 0 \degree C for 24 h, solid 4a crystallized out. Found: C, 66.83 ; H, 7.00 . $C_{27}H_{35}NO₇$ requires C, 66.79; H, 7.27; R_f (40% EtOAc/n-hexane) 0.5; $[\alpha]_D^{25}$ –22.5 (c 0.6, CHCl₃); IR (neat) 3200–3600 (br), 1713 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 1.28 (3H, t, J=7.2 Hz, OCH₂CH₃), 1.37 (3H, s, CH₃), 1.50 (3H, s, CH₃), 2.61 (1H, m, H-6), 2.83 (1H, dd, J=12.0, 6.0 Hz, H-7a), 3.07 (1H, dd, J=12.0, 4.2 Hz, H-7b), 3.77 (2H, ABq, J=13.5 Hz, -NCH₂Ph), 3.90-4,27 (3H, m, OCH₂COOEt, H-3), 4,29 (1H, dd, J=6,6, 3,3 Hz, H-4), 4,36 (1H, dd, J=6.6, 3.3 Hz, H-5), 4.48 (1H, d, J=11.7 Hz, $-OCH₂Ph$), 4.68 $(1H, d, J=3.9 Hz, H=2), 4.74 (1H, d, J=11.7 Hz, -OCH₂Ph), 6.03 (1H, d, J=11.7 Hz)$ J=3.9 Hz, H-1), 7.20–7.40 (10H, m, Ar–H); ¹³C NMR (75 MHz, CDCl₃) d 14.2, 26.5, 26.9, 46.7, 49.3, 54.1, 60.7, 71.6, 71.7, 81.1, 82.1, 82.8, 105.1, 111.8, 127.1, 127.8, 128.1, 128.4, 128.6, 136.9, 139.7, 172.9.

4.4. 3-O-Benzyl-6-deoxy-6(S)-(N-benzylaminomethyl)-1,2-Oisopropylidene-a-D-gluco-1,4-hepto-furanoate (4b)

Reaction of 3b (0.7 g, 1.85 mmol) with benzyl amine (0.3 mL, 2.77 mmol) as described for 4a gave after column purification (20% EtOAc/n-hexane) **4b** (0.79 g, 88.7%) as a thick liquid. Found: C, 66.90; H, 7.01. C₂₇H₃₅NO₇ requires C, 66.79; H, 7.27; R_f (40% EtOAc/n-hexane) 0.5; [a] $_{\rm D}^{\rm 25}$ –61.39 (c 0.25,CHCl₃); IR (neat) 3200–3600 (br), 1713 cm $^{-1}$; 1 H NMR (300 MHz, CDCl₃) δ 1.28 (3H, t, J=7.2 Hz, OCH₂CH₃), 1.30 (3H, s, CH₃), 1.38 (3H, s, CH₃), 2.80–2.86 (1H, m, H-6), 2.92 (1H, dd, J=12.6, 3.3 Hz, H-7a), 3.32 (1H, br d, J=12.6, 1.8 Hz, H-7b), 3.76 (2H, ABq, J=13.2 Hz, -NCH₂Ph), 4.02 (1H, dd, J=10.0, 2.7 Hz, H-4), 4.15–4.35 (3H, m, H -3, OC H_2 CH₃), 4.56 (1H, d, J=3.6 Hz, H-2), 4.60 (1H, dd, J=10.0, 2.7 Hz, H-5), 4.72 (2H, ABq, J=12.0 Hz, $-OCH_2Ph$), 5.86 (1H, d, J=3.6 Hz, H-1), 7.17-7.42 (10H, m, Ar-H); ¹³C NMR (75 MHz, CDCl₃) d 14.2, 26.3, 27.1, 45.1, 46.3, 54.2, 60.9, 70.1, 72.9, 81.1, 81.5, 82.9, 105.0, 111.6, 127.2, 127.6 (s), 128.0 (s), 128.2 (s), 128.4 (s), 137.7, 138.8, 173.8.

4.5. 3-O-Benzyl-6,7-dideoxy-7-N-benzylamino-6(S) carboethoxy-[7-N,5-O-carbonyl]-a-D-gluco-hepto-1,4 furanose (4c)

To a solution of compound 4b (0.2 g, 0.4 mmol) in dry toluene were added Et₃N (0.07 g, 0.8 mmol) and phosgene (0.27 mL, 0.6 mmol) at 0° C and allowed to stir for 10 min. The reaction mixture was then quenched by adding saturated NH4Cl (5 mL). Toluene was then evaporated and the reaction mixture was extracted with ethyl acetate $(1\times10$ mL) and ethyl acetate was evaporated to give the crude product, which was purified by column chromatography (10% EtOAc/n-hexane) to give 4c (0.18 g, 86%) as a thick liquid. Found: C, 65.70; H, 6.60. C₂₈H₃₃NO₈ requires C, 65.74; H, 6.50; R_f(20% EtOAc/n-hexane) 0.5; [α]²⁵ -29.7 (c 1.10, CHCl₃); IR (neat) 1749, 1715 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 1.22 (3H, t, J=7.2 Hz, OCH₂CH₃), 1.30 (3H, s, CH₃), 1.39 (3H, s, $CH₃$), 3.11 (1H, q, J=4.2 Hz, H-6), 3.40 (1H, dd, J=12.3, 5.4 Hz, H-7a), 3.60 $(1H, dd, J=12.3, 3.3 Hz, H-7b), 4.00-4.25 (4H, m, H-3, H-4, OCH₂CH₃),$ 4.41 (1H, d, J = 14.4, OCH₂Ph), 4.59 (1H, d, J = 3.6 Hz, H-2), 4.65–4.83 (3H, m, OCH₂Ph, NCH₂Ph), 5.11 (1H, dd, J=8.7, 4.2 Hz, H-5), 5.85 (1H, d, J=3.6 Hz, H-1), 7.25–7.42 (10H, m, Ar–H); ¹³C NMR (75 MHz, CDCl₃) d 14.0, 26.2, 27.0, 39.9, 43.8, 52.9, 61.7, 73.0, 73.5, 79.2, 81.1, 82.5, 105.2, 112.2, 127.8, 128.0, 128.2, 128.5, 128.7, 136.0, 137.3, 152.2, 169.8.

4.6. 3-O-Benzyl-6-deoxy-6(S)-(N-benzyl-N-benzyloxycarbonylamino-methyl)-1,2-O-isopropylidene-a-L-ido-1,4 hepto-furanose (5a)

To a solution of lithium aluminium hydride (0.082 g, 2.16 mmol) in THF (10 mL) at 0° C was added compound $4a$ (0.7 g, 1.44 mmol) and the resulting reaction mixture was stirred at 0° C to room temperature for 2 h. The reaction mixture was quenched by adding saturated NH4Cl (5 mL). The reaction mixture was filtered through Celite and washed with ethyl acetate. Now to this aminodiol in methanol/water (9 mL, 8:1), benzyl chloroformate (0.37 mL, 2.16 mmol) was added along with sodium bicarbonate (0.36 g, 4.32 mmol) at $0 °C$ and stirred for 12 h. Methanol was evaporated under reduced pressure and the residue was extracted with ethyl acetate $(1\times20 \text{ mL})$. Usual workup and purification by column chromatography (25% EtOAc/n-hexane) gave $5a$ (0.57 g, 77%) as a thick liquid. Found: C, 68.40; H, 6.66. C33H39NO8 requires C, 68.61; H, 6.80; R_f (50% EtOAc/n-hexane) 0.5; $[\alpha]_D^{25}$ –29.2 (c 1.6, CHCl₃); IR (neat) 3442, 3350, 1689 cm $^{-1}$; 1 H NMR (300 MHz, CDCl $_3$) δ 1.30 (3H, s, CH₃), 1.50 (3H, s, CH₃), 3.20-4.20 (8H, m), 4.30-4.80 (5H, m), 5.14 $(2H, br s, NCOOCH₂), 6.01 (1H, d, J=3.6 Hz, H-1), 7.20-7.40 (15H, m,$ Ar–H); ¹³C NMR (75 MHz, CDCl₃) δ 26.4, 28.2, 41.5, 50.8, 60.3, 67.6, 70.2, 71.9, 80.5, 81.9, 83.7, 104.9, 111.9, 127.3, 127.4, 127.5, 127.7, 127.9, 128.1, 128.2, 128.4, 128.5, 128.7, 136.3, 136.7, 137.4, 157.3.

4.7. 3-O-Benzyl-6-deoxy-6(R)-N-benzyl-methylene-1,2-Oisopropylidene-a-D-gluco-hepto-1,4-furanose (5b)

To a solution of lithium aluminium hydride (0.082 g, 2.16 mmol) in THF (10 mL) at 0 \degree C was added compound Φ (0.7 g, 1.44 mmol) and the resulting reaction mixture was stirred at 0° C to room temperature for 2 h. The reaction mixture was quenched by adding saturated NH₄Cl (5 mL). The reaction mixture was filtered through Celite and washed with ethyl acetate, which was purified by column chromatography (80% EtOAc/n-hexane) to give $5b(0.42 g, 67%)$ as a thick liquid. Found: C, 67.5; H, 7.30. C₂₅H₃₃NO₆ requires C, 67.70; H, 7.50; R_f (100% EtOAc) 0.2; [α] $_{\rm D}^{\rm 25}$ –51.84 (c 0.05,CHCl₃); IR (neat) 3400–3600 cm⁻¹ (OH); ¹H NMR (300 MHz, CDCl₃) δ 1.27 (3H, s, CH₃), 1.38 (3H, s, CH₃), 1.94 (2H, s), 2.03 (2H, br s, exchangeable with D₂O), 3.11 (2H, s), 3.80-3.95 (3H, m), 3.98 (1H, dd, J=8.7, 2.7 Hz, H-4), 4.06 (1H, d, J=2.7 Hz, H-3), 4.15 (1H, dd, J = 8.7, 3.9 Hz, H-5), 4.52 (1H, d, J = 3.6 Hz, H-2), 4.63 (2H, s, OCH₂Ph), 5.20–5.60 (1H, br s, exchangeable with D₂O), 5.82 (1H, d, J=3.6 Hz, H-1), 7.31 (10H, s, Ar-H); ¹³C NMR (75 MHz, CDCl₃) δ 26.2, 26.9, 40.4, 47.4, 52.5, 64.1, 69.9, 72.5, 80.6, 81.5, 82.1, 104.9, 111.6, 127.7, 127.8, 128.4 (s), 128.8 (s), 128.9 (s), 133.3, 137.3.

4.8. Azocane-7-(hydroxymethyl)-(3R,4S,5R,6S,7S)-2,3,4,5,6 pentanol (1c)

A solution of 5a (0.2 g, 0.35 mmol) in TFA/H₂O (3 mL, 2:1) was stirred at 25 °C for 2 h and trifluoroacetic acid was co-evaporated with benzene to furnish a thick liquid. To a solution of above product in methanolic hydrochloric acid (5 mL, 9:1) was added 10% Pd/C (0.1 g). The solutionwas hydrogenated at 80 psi for 12 h. The catalyst was filtered through Celite and washed with methanol. The filtrate was concentrated and purified by column chromatography (70% MeOH/CHCl3) to give 1c (0.08 g, 88%) as a semisolid. Found: C, 37.50; H, 7.30. C₈H₁₈ClNO₆ requires C, 37.00; H, 6.99; R_f (50% CHCl₃/MeOH) 0.25; [a] $_{\rm D}^{\rm 25}$ +46.8 (c 0.17, MeOH); IR (neat) 3200–3600 (br) cm $^{-1}$; 1 H NMR (300 MHz, D₂O) for major isomer δ 1.50–1.80 (1H, m), 3.20– 3.37 (2H, m), 3.38–3.52 (2H, m), 3.61–3.88 (2H, m), 4.15–4.24 (1H, m), 4.26-4.43 (1H, m), 4.85 (1H, br s); ¹³C NMR (100 MHz, D₂O) for major isomer d 39.3, 40.8, 55.5, 69.2, 74.8, 76.4, 79.6, 101.7.

4.9. Azocane-7-(hydroxymethyl)-(3R,4S,5R,6R,7R)-2,3,4,5,6 pentanol (1d)

Reaction of 5b (0.2 g, 0.45 mmol) with TFA/H₂O (3 mL, 2:1), 10% Pd/C (0.1 g) and column purification (70% MeOH/CHCl₃) gave 1d (0.11 g, 84%) as a semisolid. Found: C, 37.25; H, 7.23. C₈H₁₈ClNO₆ requires C, 37.00; H, 6.99; R_f (MeOH/CHCl $_3$) 0.25; [α] $_D^{25}$ +23.9 (c 0.021, MeOH); IR (neat) 3200–3600 (br) cm $^{-1}$; 1 H NMR (300 MHz, D₂O) for major isomer d 2.30–2.42 (1H, m), 3.12–3.35 (2H, m), 3.39–3.42 (2H, m), 3.43–3.62 (1H, m), 3.65 (1H, br d, J=9.6 Hz), 3.77–3.88 (2H, m), 4.58 (1H, d, J=7.8 Hz); ¹³C NMR (75 MHz, D₂O) for the major isomers d 37.8, 38.1, 61.6, 70.5, 74.2, 74.5, 75.9, 96.4.

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- 9. In case of the Baylis-Hillman adducts, obtained from 3-O-methyl-a-D-xylopentodialdo-1,4-furanose, the compound with large coupling constant $(I_{4,5}=8.9 \text{ Hz})$ was assigned the L-ido-configuration and the product having small coupling constant $(J_{4,5}=5.9 \text{ Hz})$ was assigned the D-gluco-configuration see: (a) Radha Krishna, P.; Kannan, V.; Sharma, G. V. M.; Ramana Rao, M. H. V. Synlett 2003, 888; (b) Radha Krishna, P.; Manjuvani, A.; Kannan, V. Tetrahedron: Asymmetry 2005, 16, 2691 An opposite trend was noticed in case of 3a and 3b. However, we have unambiguously assigned the configurations at C5 and C6 by single crystal X-ray data of subsequent Michael addition product. In case of the Baylis-Hillman adduct 3a with L-ido configuration, we observed small coupling constant $J_{4,5}=3.0$ Hz, while large coupling constant $J_{4,5}$ =7.5 Hz was observed for the $D-gluco$ configurated product.
- 10. The minor isomer was all the time contaminated with the major compound.
- 11. The crystallographic data have been deposited with the Cambridge Crystallographic Data Centre as deposition no. CCDC-761145 (4a). Copies of the data can be obtained, free of charge, on application to the CCDC, 12 Union Road, Cambridge CB2 1EZ, UK [fax: +44 1223 336033; e-mail: [deposit@ccdc.](mailto:deposit@ccdc.cam.ac.uk) [cam.ac.uk](mailto:deposit@ccdc.cam.ac.uk)].
- 12. We have extrapolated the ${}^{1}H$ NMR analogy of six-membered chair conformation system wherein; equatorial proton is deshielded as compared to the axial proton and the axial–axial proton coupling is larger than the axial– equatorial or equatorial–equatorial. Jackman, L. M.; Sternehell, S. Application of nuclear magnetic resonance spectroscopy in organic chemistry; International Series in Organic Chemistry, 2nd ed.; University of California: Pergamon, 1969; Vol. 10, pp 238–248 and 280–300.